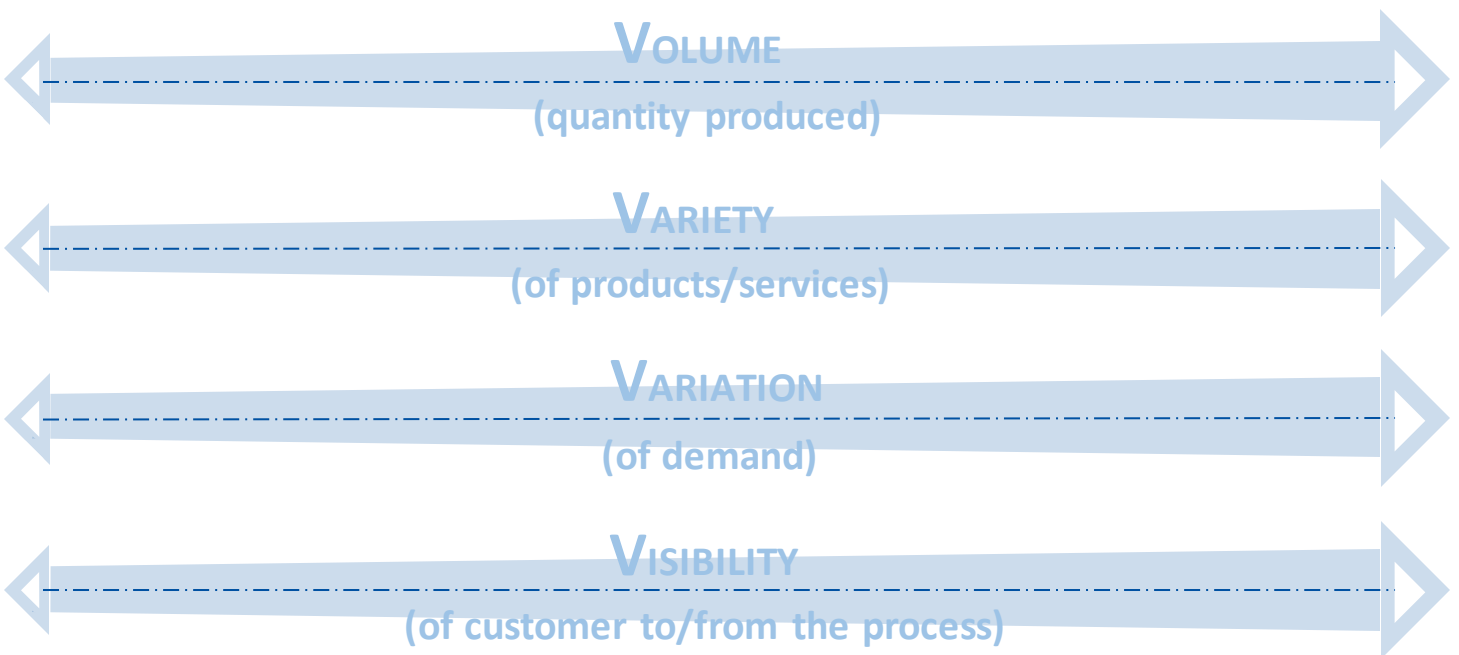


# The 4Vs - The 4 Dimensions of Operations

## Comparing Businesses

(Business 01)	(Business 02)	(Business 03)
Volume	Volume	Volume
Variety	Variety	Variety
Variation	Variation	Variation
Visibility	Visibility	Visibility



Low

High

